



584406

**ASBESTOS (bulk) by PLM****9002**

various

MW: various

CAS: 1332-21-4

RTECS: C16475000

METHOD: 9002, Issue 2

EVALUATION: PARTIAL

Issue 1: 15 May 1989

Issue 2: 15 August 1994

EPA Standard (Bulk): 1%

PROPERTIES: solid, fibrous, crystalline, anisotropic

**SYNONYMS [CAS #]:** actinolite [77536-66-4], or ferroactinolite [15669-07-5]; amosite [12172-73-5]; anthophyllite [77536-67-5]; chrysotile [12001-29-5]; serpentine [18786-24-8]; crocidolite [12001-28-4]; tremolite [77536-68-6]; amphibole.

SAMPLING		MEASUREMENT	
<b>BULK SAMPLE:</b>	1 to 10 grams	<b>TECHNIQUE:</b>	MICROSCOPY, STEREO AND POLARIZED LIGHT, WITH DISPERSION STAINING
<b>SHIPMENT:</b>	seal securely to prevent escape of asbestos	<b>ANALYTE:</b>	actinolite asbestos, amosite, anthophyllite asbestos, chrysotile, crocidolite, tremolite asbestos
<b>SAMPLE STABILITY:</b>	stable	<b>EQUIPMENT:</b>	microscope, polarized light; 100-400X dispersion staining objective, stereo microscope: 10-45X
<b>BLANKS:</b>	none required	<b>RANGE:</b>	1% to 100% asbestos
<b>ACCURACY</b>		<b>ESTIMATED LOD:</b>	<1% asbestos [1]
<b>RANGE STUDIED:</b>	<1% to 100% asbestos	<b>PRECISION:</b>	not determined
<b>BIAS:</b>	not determined		
<b>PRECISION:</b>	not determined		
<b>ACCURACY:</b>	not determined		

**APPLICABILITY:** this method is useful for the qualitative identification of asbestos and the semi-quantitative determination of asbestos content of bulk samples. The method measures percent asbestos as perceived by the analyst in comparison to standard area projections, photos, and drawings, or trained experience. The method is not applicable to samples containing large amounts of fine fibers below the resolution of the light microscope

**INTERFERENCES:** Other fibers with optical properties similar to the asbestos minerals may give positive interferences. Optical properties of asbestos may be obscured by coating on the fibers. Fibers finer than the resolving power of the microscope (ca. 0.3  $\mu\text{m}$ ) will not be detected. Heat and acid treatment may alter the index of refraction of asbestos and change its color.

**OTHER METHODS:** This method (originally designated as method 7403) is designed for use with NIOSH Methods 7400 (phase contrast microscopy) and 7402 (electron microscopy/EDS). The method is similar to the EPA bulk asbestos method [1].

#### REAGENTS:

1. Refractive index (RI) liquids for Dispersion Staining: high-dispersion (HD) series, 1.550, 1.605, 1.620.
2. Refractive index liquids: 1.670, 1.680, and 1.700.
3. Asbestos reference samples such as SRM #1866, available from the National Institute of Standards and Technology.\*
4. Distilled Water (optional).
5. Concentrated HCl: ACS reagent grade.

\* See SPECIAL PRECAUTIONS

#### EQUIPMENT:

1. Sample containers: screw-top plastic vials of 10- to 50-mL capacity.
2. Microscope, polarized light, with polarizer, analyzer, port for retardation plate, 360° graduated rotating stage, substage condenser with iris, lamp, lamp iris, and:
  - a. Objective lenses: 10X, 20X, and 40X or near equivalent.
  - b. Ocular lense: 10X minimum.
  - c. Eyepiece reticle: crosshair.
  - d. Dispersion staining objective lens or equivalent.
  - e. Compensator plate: ca. 550 nm± 20 nm, retardation: "first order red" compensator.
3. Microscope slides: 75 mm x 25 mm.
4. Cover slips.
5. Ventilated hood or negative-pressure glove box.
6. Mortar and pestle: agate or porcelain.
7. Stereomicroscope, ca. 10 to 45X.
8. Light source: incandescent or fluorescent.
9. Tweezers, dissecting needles, spatulas, probes, and scalpels.
10. Glassine paper or clean glass plate.
11. Low-speed hand drill with coarse burr bit (optional).

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**SPECIAL PRECAUTIONS:** Asbestos, a human carcinogen, should be handled only in an exhaust hood (equipped with a HEPA filter) [2]. Precautions should be taken when collecting unknown samples, which may be asbestos, to preclude exposure to the person collecting the sample and minimize the disruption to the parent material [3]. Disposal of asbestos-containing materials should follow EPA Guidelines [4].

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#### SAMPLING:

1. Place 1 to 10 g of the material to be analyzed in a sample container.  
NOTE: For large samples (i.e., whole ceiling tiles) that are fairly homogenous, a representative small portion should be submitted for analysis. Sample size should be adjusted to ensure that it is representative of the parent material.
2. Make sure that sample containers are taped so they will not open in transit.
3. Ship the samples in a rigid container with sufficient packing material to prevent damage or sample loss.

#### SAMPLE PREPARATION:

4. Visually examine samples in the container and with a low-magnification stereomicroscope in a hood. (If necessary, a sample may be carefully removed from the container and placed on glassine transfer paper or clean glass plate for examination). Break off a portion of the sample and examine the edges for emergent fibers. Note the homogeneity of the sample. Some hard tiles can be broken, and the edges examined for emergent fibers. If fibers are found, make an estimate of the amount and type of fibers present, confirm fiber type (step 14) and quantify (step 15).
5. In a hood, open sample container and with tweezers remove small, representative portions of the sample.
  1. If there are obvious separable layers, sample and analyze each layer separately.

- b. If the sample appears to be slightly inhomogeneous, mix it in the sample container with tweezers or a spatula before taking the portion of analysis. Alternatively, take small representative portions of each type of material and place on a glass slide.
- c. On hard tiles that may have thin, inseparable layers, use a scalpel to cut through all the layers for a representative sample. Then cut it into smaller pieces after placing RI liquid on it before trying to reduce the thickness. Alternatively, use a low-speed hand drill equipped with a burr bit to remove material from hard tiles. Avoid excessive heating of the sample which may alter the optical properties of the material.

NOTE: This type of sample often requires ashing or other specialized preparation, and may require transmission electron microscopy for detection of the short asbestos fibers which are characteristic of floor tiles.

- d. If the sample has large, hard particles, grind it in a mortar. Do not grind so fine that fiber characteristics are destroyed.
- e. If necessary, treat a portion of the sample in a hood with an appropriate solvent to remove binders, tars, and other interfering materials which may be present in the sample. Make corrections for the non-asbestos material removed by this process.

NOTE: Other methods of sample preparation such as acid washing and sodium metaphosphate treatment and ashing may be necessary, especially to detect low concentrations of asbestos. If needed, use as described in Reference [1].

- 6. After placing a few drops of RI liquid on the slide, put a small portion of sample in the liquid. Tease apart with a needle or smash small clumps with the flat end of a spatula or probe, producing a uniform thickness or particles so that better estimates of projected area percentages can be made. Mix the fibers and particles on the slide so that they are as homogeneous as possible.

NOTE: An even dispersion of sample should cover the entire area under the cover slip. Some practice will be necessary to judge the right amount of material to place on the slide. Too little sample may not give sufficient information and too much sample cannot be easily analyzed.

#### **CALIBRATION AND QUALITY CONTROL:**

- 7. Check for contamination each day of operation. Wipe microscope slides and cover slips with lens paper before using. Check refractive index liquids. Record results in a separate logbook.
- 8. Verify the refractive indices of the refractive index liquids used once per week of operation. Record these checks in a separate logbook.
- 9. Follow the manufacturer's instructions for illumination, condenser alignment and other microscope adjustments. Perform these adjustments prior to each sample set.
- 10. Determine percent of each identified asbestos species by comparison to standard projections (Figure 1) [1]. If no fibers are detected in a homogeneous sample, examine at least two additional preparations before concluding that no asbestos is present.
- 11. If it appears that the preparation technique might not be able to produce a homogeneous or representative sample on the slide, prepare a duplicate slide and average the results. Occasionally, when the duplicate results vary greatly, it will be necessary to prepare additional replicate slides and average all the replicate results. Prepare duplicate slides of at least 10% of the samples analyzed. Average the results for reporting.
- 12. Analyze about 5% blind samples of known asbestos content.
- 13. Laboratories performing this analytical method should participate in the National Voluntary Laboratory Accreditation Program [5] or a similar interlaboratory quality control program. Each analyst should have complete formal training in polarized light microscopy and its application to crystalline materials. In lieu of formal training, laboratory training in asbestos bulk analysis under the direction of a trained asbestos bulk analyst may be substituted. Owing to the subjective nature of the method, frequent practice is essential in order to remain proficient in estimating projected area percentages.

#### **QUALITATIVE ASSESSMENT:**

- 14. Scan the slide to identify any asbestos minerals using the optical properties of morphology,

refractive indices, color, pleochroism, birefringence, extinction characteristics, sign of elongation, and dispersion staining characteristics.

NOTE: Identification of asbestos using polarized light microscopy is unlike most other analytical methods. The quality of the results is dependent on the skill and judgment of the analyst. This method does not lend itself easily to a step-wise approach. Various procedures devised by different analysts may yield equivalent results. The following step-wise procedure repeatedly utilizes the sample preparation procedure previously outlined.

- a. Prepare a slide using 1.550 HD RI liquid. Adjust the polarizing filter such that the polars are partially crossed, with ca. 15° offset. Scan the preparation, examining the morphology for the presence of fibers. If no fibers are found, scan the additional preparations. If no fibers are found in any of the preparations, report that the sample does not contain asbestos, and stop the analysis at this point.
- b. If fibers are found, adjust the polarizing filter such that the polars are fully crossed. If all of the fibers are isotropic (disappear at all angles of rotation) then those fibers are not asbestos. Fibrous glass and mineral wool, which are common components of suspect samples, are isotropic. If only isotropic fibers are found in the additional preparations, report no asbestos fibers detected, and stop the analysis.
- c. If anisotropic fibers are found, rotate the stage to determine the angle of extinction. Except for tremolite-actinolite asbestos which has oblique extinction at 10-20°, the other forms of asbestos exhibit parallel extinction (Table 1). Tremolite may show both parallel and oblique extinction.
- d. Insert the first order red compensator plate in the microscope and determine the sign of elongation. All forms of asbestos have a positive sign of elongation except for crocidolite. If the sign of elongation observed is negative, go to step "g."

NOTE: To determine the direction of the sign of elongation on a particular microscope configuration, examine a known chrysotile sample and note the direction (NE-SW or NW-SE) of the blue coloration. Chrysotile has a positive sign of elongation.

- e. Remove the first-order red compensator and uncross the polarizer. Examine under plane polarized light for blue and gold-brown Becke colors at the fiber-oil interface (i.e., index of refraction match). Becke colors are not always evident. Examine fiber morphology for twisted, wavy bundles of fibers which are characteristic of chrysotile. Twisted, ribbon-like morphology with cellular internal features may indicate cellulose fibers. It may be necessary to cross the polars partially in order to see the fibers if the index of refraction is an exact match at 1.550. If the fibers appear to have higher index of refraction, go to step "h," otherwise continue.
- f. Identification of chrysotile. Insert the dispersion staining objective. Observation of dispersion staining colors of blue and blue-magenta confirms chrysotile. Cellulose, which is a common interfering fiber at the 1.550 index of refraction, will not exhibit these dispersion staining colors. If chrysotile is found, go to step 15 for quantitative estimation.
- g. Identification of crocidolite. Prepare a slide in 1.700 RI liquid. Examine under plane-polarized light (uncrossed polars); check for morphology of crocidolite. Fibers will be straight, with rigid appearance, and may appear blue or purple-blue. Crocidolite is pleochroic, i.e., it will appear to change its color (blue or gray) as it is rotated through plane polarized light. Insert the dispersion staining objective. The central stop dispersion staining color are red magenta and blue magenta, however, these colors are sometimes difficult to impossible to see because of the opacity of the dark blue fibers. If observations above indicate crocidolite, go to step 15 for quantitative estimation.
- h. Identification of amosite. Prepare a slide in 1.680 RI liquid. Observed the fiber morphology for amosite characteristics: straight fibers and fiber bundles with broom-like or splayed ends. If the morphology matches amosite, examine the fibers using the dispersion staining objective. Blue and pale blue colors indicate the cummingtonite form of amosite, and gold and blue colors indicate the grunerite form of amosite. If amosite is confirmed by this test, go to step 15 for quantitative estimation, otherwise continue.
- i. Identification of anthophyllite-tremolite-actinolite. Prepare a slide in 1.605 HD RI liquid. Examine morphology for comparison to anthophyllite-tremolite-actinolite asbestos. The refractive indices for these forms of asbestos vary naturally within the species. Anthophyllite can be distinguished from actinolite and tremolite by its nearly parallel extinction. Actinolite has a light to dark green color under plane-polarized light and exhibits some pleochroism. For all



three, fibers will be straight, single fibers possibly with some larger composite fibers. Cleavage fragments may also be present. Examine using the central stop dispersion staining objective. Anthophyllite will exhibit central stop colors of blue and gold/gold-magenta; tremolite will exhibit pale blue and yellow; and actinolite will exhibit magenta and golden-yellow colors.

NOTE: In this refractive index range, wollastonite is a common interfering mineral with similar morphology including the presence of cleavage fragments. It has both positive and negative sign of elongation, parallel extinction, and central stop dispersion staining colors of pale yellow and pale yellow to magenta. If further confirmation of wollastonite versus anthophyllite is needed, go to step "j". If any of the above forms of asbestos were confirmed above, go to step 15 for quantitative estimation. If none of the tests above confirmed asbestos fibers, examine the additional preparations and if the same result occurs, report the absence of asbestos in this sample.

- j. Wash a small portion of the sample in a drop of concentrated hydrochloric acid on a slide. Place the slide, with cover slip in place, on a warm hot plate until dry. By capillary action, place 1.620 RI liquid under the cover clip and examine the slide. Wollastonite fibers will have a "cross-hatched" appearance across the length of the fibers and will not show central stop dispersion colors. Anthophyllite and tremolite will still show their original dispersion colors.

NOTE: There are alternative analysis procedures to the step-wise approach outlined above which will yield equivalent results. Some of these alternatives are:

- i. Perform the initial scan for the presence of asbestos using crossed polars as well as the first-order red compensator. This allows for simultaneous viewing of birefringent and amorphous materials as well as determine their sign of elongation. Some fibers which are covered with mortar may best be observed using this configuration.
- ii. Some analysts prefer to mount their first preparation in a RI liquid different than any asbestos materials and conduct their initial examination under plane-polarized light.
- iii. If alternative RI liquids are used from those specified, dispersion staining colors observed will also change. Refer to an appropriate reference for the specific colors associated with asbestos in the RI liquids actually used.

#### QUANTITATIVE ASSESSMENT:

15. Estimate the content of the asbestos type present in the sample using the 1.550 RI preparation. Express the estimate as an area percent of all material present, taking into account the loading and distribution of all sample material on the slide. Use Figure 1 as an aid in arriving at your estimate. If additional unidentified fibers are present in the sample, continue with the qualitative measurement (step 14).

NOTE: Point-counting techniques to determine percentages of the asbestos minerals are not generally recommended. The point-counting method only produces accurate quantitative data when the material on the slide is homogeneous and has a uniform thickness, which is difficult to obtain [6]. The point-counting technique is, recommended by the EPA to determine the amount of asbestos in bulk [1]; however, in the more recent Asbestos Hazard Emergency Response Act (AHERA) regulations, asbestos quantification may be performed by a point-counting or equivalent estimation method [7].

16. Make a quantitative estimate of the asbestos content of the sample from the appropriate combination of the estimates from both the gross and microscopic examinations. If asbestos fibers are identified, report the material as "asbestos-containing". Asbestos content should be reported as a range of percent content. The range reported should be indicative of the analyst's precision in estimating asbestos content. For greater quantities use Figure 1 in arriving at your estimate.

#### EVALUATION OF METHOD:

The method is compiled from standard techniques used in mineralogy [8-13], and from standard laboratory procedures for bulk asbestos analysis which have been utilized for several years. These

techniques have been successfully applied to the analysis of EPA Bulk Sample Analysis Quality Assurance Program samples since 1982 [1,5]. However, no formal evaluation of this method, as written, has been performed.

#### REFERENCES:

- [1] Perkins, R.L. and B.W. Harvey, U.S. Environmental Protection Agency. Test Method for the Determination of Asbestos in Bulk Building Materials. EPA/600/R-93/116 (June, 1993).
- [2] Criteria for a Recommended Standard...Occupational Exposure to Asbestos (Revised), U.S. Department of Health, Education, and Welfare, Publ. (NIOSH) 77-169 (1976), AS AMENDED IN NIOSH Statement at OSHA Public Hearing, (June 21, 1984).
- [3] Jankovic, J.T. Asbestos Bulk Sampling Procedure, Amer. Ind. Hyg. Assoc. J., B-8 to B-10, (February, 1985).
- [4] U.S. Environmental Protection Agency, "Asbestos Waste Management Guidance" EPA/530-SW-85-007, (May, 1985).
- [5] National Voluntary Laboratory Accreditation Program, National Institute of Standards and Technology, Bldg 101, Room A-807 Gaithersburg, MD. 20899.
- [6] Jankovic, J.T., J.L. Clere, W. Sanderson, and L. Piacitelli. Estimating Quantities of Asbestos in Building Materials. National Asbestos Council Journal, (Fall, 1988).
- [7] Title 40, Code of Federal Regulations, Part 763. Appendix A to Subpart F. Interim Method of the Determination of Asbestos in Bulk Insulation Samples, (April 15, 1988).
- [8] Bloss, F. Donald, Introduction to the Methods of Optical Crystallography, Holt, Rinehart, & Winston, (1961).
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- [10] Shelley, David, Optical Mineralogy, 2nd Ed., New York, Elsevier, (1985).
- [11] Phillips, W.R. and D.T. Griffen, Optical Mineralogy, W. H. Freeman and Co., (1981).
- [12] McCrone, Walter, The Asbestos Particle Atlas, Ann Arbor Science, Michigan, (1980).
- [13] "Selected Silicate Minerals and their Asbestiform Varieties," Bureau of Mines Information Circular IC 8751, (1977).

#### METHOD WRITTEN BY:

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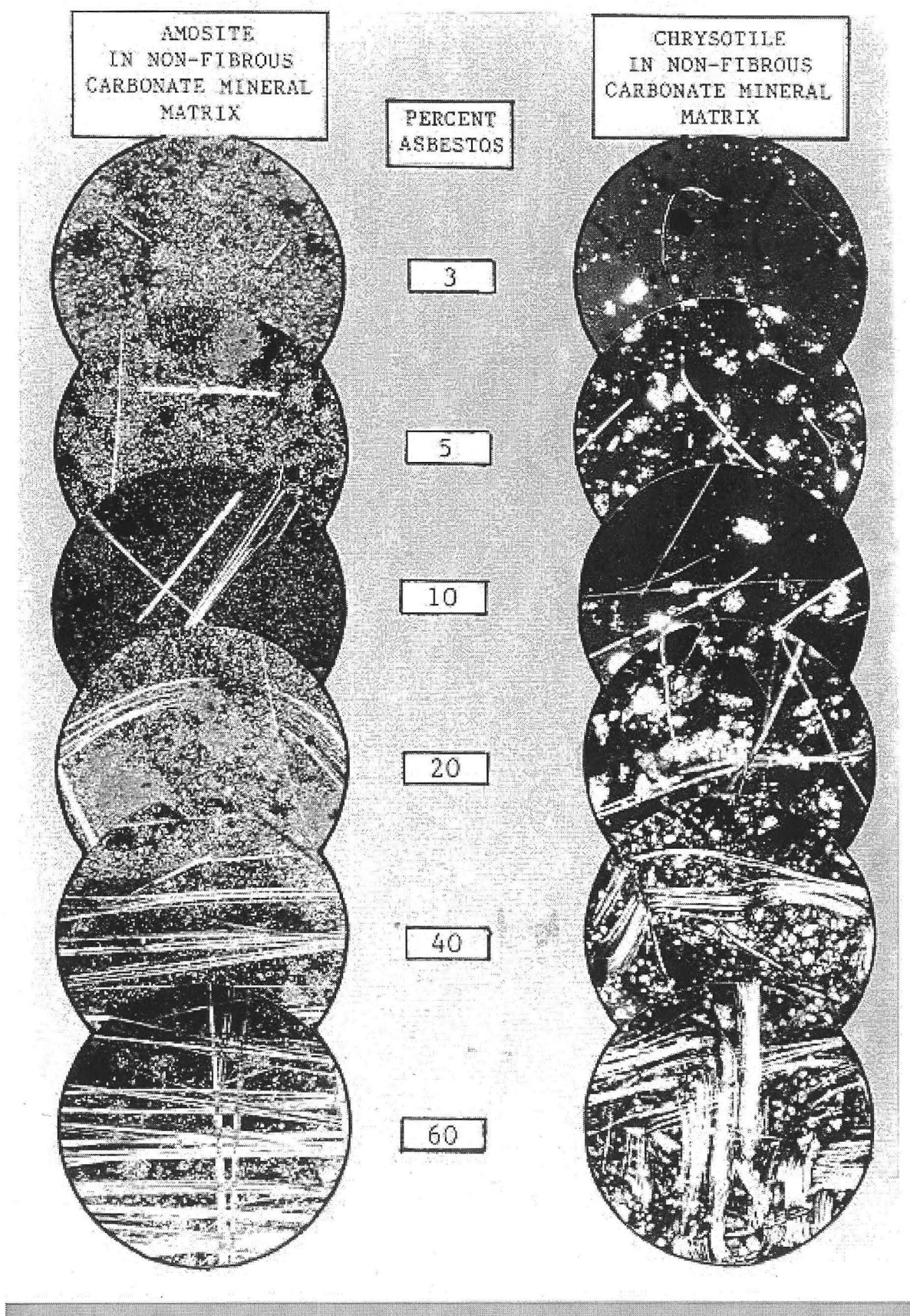


Figure 1. Percent estimate comparator

Table 1. Optical Properties of Asbestos Fibers				
Mineral	Morphology and Color	Refractive Index (Approximate Values)		Birefringence
		$\perp$ to Elongation	$\parallel$ to Elongation	
Chrysotile	Wavy fibers with kinks. Splayed ends on larger bundles. Colorless to light brown upon being heated. Nonpleochroic. Aspect ratio typically >10:1.	1.54	1.55	0.002 - 0.014
Cummingtonite- Grunerite (Amosite)	Straight fibers and fiber bundles. Bundle ends appear broom-like or splayed. Colorless to brown upon heating. May be weakly pleochroic. Aspect ratio typically >10:1.	1.67	1.70	0.02 - 0.03
Crocidolite (Riebeckite)	Straight fibers and fiber bundles. Longer fibers show curvature. Splayed ends on bundles. Characteristic blue color. Pleochroic. Aspect ratio typically >10:1.	1.71	1.70	0.014 - 0.016 Interference colors may be masked by blue color.
Anthophyllite	Straight fibers and fiber bundles. Cleavage fragments may be present. Colorless to light brown. Nonpleochroic to weakly pleochroic. Aspect ratio generally <10:1.	1.61	1.63	0.019 - 0.024
Tremolite- Actinolite	Straight and curved fibers. Cleavage fragments common. Large fiber bundles show splayed ends. Tremolite is colorless. Actinolite is green and weakly to moderately pleochroic. Aspect ratio generally <10:1.	1.60 - 1.62 (tremolite)  1.62 - 1.67 (actinolite)	1.62 - 1.64 (tremolite)  1.64 - 1.68 (actinolite)	0.02 - 0.03

Table 1. Optical Properties of Asbestos Fibers (Continued)					
Mineral	Extinction	Sign of Elongation	Central Stop Dispersion Staining Colors		
			RI Liquid	⊥ to Vibration	∥ to Vibration
Chrysotile	Parallel to fiber length	+ (length slow)	1.550 <sup>HD</sup>	Blue	Blue-magenta
Cummingtonite-Grunerite (Amosite)	Parallel to fiber length	+ (length slow)	1.670 Fibers subjected to high temperatures will not dispersion-stain. 1.680 1.680	Red magenta to blue  pale blue blue	Yellow  blue gold
Crocidolite (Riebeckite)	Parallel to fiber length	- (length fast)	1.700  1.680	Red magenta  yellow	Blue-magenta  pale yellow
Anthophyllite	Parallel to fiber length	+ (length slow)	1.605 <sup>HD</sup>  1.620 <sup>HD</sup>	Blue  Blue-green	Gold to gold-magenta  Golden-yellow
Tremolite-Actinolite	Oblique - 10 to 20° for fragments. Some composite fibers show ∥ extinction.	+ (length slow)	1.605 <sup>HD</sup>	Pale blue (tremolite)  Yellow (actinolite)	Yellow (tremolite)  Pale yellow (actinolite)
HD = high-dispersion RI liquid series.					



# ASBESTOS and OTHER FIBERS by PCM

7400

Various

MW: Various

CAS: Various

RTECS: Various

METHOD: 7400, Issue 2

EVALUATION: FULL

Issue 1: Rev. 3 on 15 May 1989

Issue 2: 15 August 1994

**OSHA :** 0.1 asbestos fiber (> 5 µm long)/cc;  
1 f/cc/30 min excursion; carcinogen  
**MSHA:** 2 asbestos fibers/cc  
**NIOSH:** 0.1 f/cc (fibers > 5 µm long)/400 L; carcinogen  
**ACGIH:** 0.2 crocidolite; 0.5 amosite; 2 chrysotile and other  
asbestos, fibers/cc; carcinogen

**PROPERTIES:** solid, fibrous, crystalline, anisotropic

**SYNONYMS [CAS #]:** actinolite [77536-66-4] or ferroactinolite [15669-07-5]; amosite [12172-73-5]; anthophyllite [77536-67-5]; chrysotile [12001-29-5]; serpentine [18786-24-8]; crocidolite [12001-28-4]; tremolite [77536-68-6]; amphibole asbestos [1332-21-4]; refractory ceramic fibers [142844-00-6]; fibrous glass.

SAMPLING		MEASUREMENT	
<b>SAMPLER:</b>	FILTER (0.45- to 1.2-µm cellulose ester membrane, 25-mm; conductive cowl on cassette)	<b>TECHNIQUE:</b>	LIGHT MICROSCOPY, PHASE CONTRAST
<b>FLOW RATE*:</b>	0.5 to 16 L/min	<b>ANALYTE:</b>	fibers (manual count)
<b>VOL-MIN*:</b>	400 L @ 0.1 fiber/cc	<b>SAMPLE PREPARATION:</b>	acetone - collapse/triacetin - immersion method [2]
<b>-MAX*:</b>	(step 4, sampling) *Adjust to give 100 to 1300 fiber/mm <sup>2</sup>	<b>COUNTING RULES:</b>	described in previous version of this method as "A" rules [1,3]
<b>SHIPMENT:</b>	routine (pack to reduce shock)	<b>EQUIPMENT:</b>	1. positive phase-contrast microscope 2. Walton-Beckett graticule (100-µm field of view) Type G-22 3. phase-shift test slide (HSE/NPL)
<b>SAMPLE STABILITY:</b>	stable	<b>CALIBRATION:</b>	HSE/NPL test slide
<b>BLANKS:</b>	2 to 10 field blanks per set	<b>RANGE:</b>	100 to 1300 fibers/mm <sup>2</sup> filter area
ACCURACY		<b>ESTIMATED LOD:</b>	7 fibers/mm <sup>2</sup> filter area
<b>RANGE STUDIED:</b>	80 to 100 fibers counted	<b>PRECISION (S<sub>r</sub>):</b>	0.10 to 0.12 [1]; see EVALUATION OF METHOD
<b>BIAS:</b>	see EVALUATION OF METHOD		
<b>OVERALL PRECISION (S<sub>rr</sub>):</b>	0.115 to 0.13 [1]		
<b>ACCURACY:</b>	see EVALUATION OF METHOD		

**APPLICABILITY:** The quantitative working range is 0.04 to 0.5 fiber/cc for a 1000-L air sample. The LOD depends on sample volume and quantity of interfering dust, and is <0.01 fiber/cc for atmospheres free of interferences. The method gives a n index of airborne fibers. It is primarily used for estimating asbestos concentrations, though PCM does not differentiate between asbestos and other fibers. Use this method in conjunction with electron microscopy (e.g., Method 7402) for assistance in identification of fibers. Fibers < ca. 0.25 µm diameter will not be detected by this method [4]. This method may be used for other materials such as fibrous glass by using alternate counting rules (see Appendix C).

**INTERFERENCES:** If the method is used to detect a specific type of fiber, any other airborne fiber may interfere since all particles meeting the counting criteria are counted. Chain-like particles may appear fibrous. High levels of non-fibrous dust particles may obscure fibers in the field of view and increase the detection limit.

**OTHER METHODS:** This revision replaces Method 7400, Revision #3 (dated 5/15/89).

## REAGENTS:

1. Acetone,\* reagent grade.
2. Triacetin (glycerol triacetate), reagent grade.

\* See SPECIAL PRECAUTIONS.

## EQUIPMENT:

1. Sampler: field monitor, 25-mm, three-piece cassette with ca. 50-mm electrically conductive extension cowl and cellulose ester filter, 0.45- to 1.2- $\mu$ m pore size, and backup pad.

NOTE 1: Analyze representative filters for fiber background before use to check for clarity and background. Discard the filter lot if mean is  $\geq 5$  fibers per 100 graticule fields. These are defined as laboratory blanks. Manufacturer-provided quality assurance checks on filter blanks are normally adequate as long as field blanks are analyzed as described below.

NOTE 2: The electrically conductive extension cowl reduces electrostatic effects. Ground the cowl when possible during sampling.

NOTE 3: Use 0.8- $\mu$ m pore size filters for personal sampling. The 0.45- $\mu$ m filters are recommended for sampling when performing TEM analysis on the same samples. However, their higher pressure drop precludes their use with personal sampling pumps.

NOTE 4: Other cassettes have been proposed that exhibit improved uniformity of fiber deposit on the filter surface, e.g., bellmouthed sampler (Envirometrics, Charleston, SC). These may be used if shown to give measured concentrations equivalent to sampler indicated above for the application.

2. Personal sampling pump, battery or line-powered vacuum, of sufficient capacity to meet flow-rate requirements (see step 4 for flow rate), with flexible connecting tubing.
3. Wire, multi-stranded, 22-gauge; 1", hose clamp to attach wire to cassette.
4. Tape, shrink- or adhesive-
5. Slides, glass, frosted-end, pre-cleaned, 25 x 75-mm.
6. Cover slips, 22- x 22-mm, No. 1-1/2, unless otherwise specified by microscope manufacturer.
7. Lacquer or nail polish.
8. Knife, #10 surgical steel, curved blade.
9. Tweezers.

## EQUIPMENT:

10. Acetone flash vaporization system for clearing filters on glass slides (see ref. [5] for specifications or see manufacturer's instructions for equivalent devices).
11. Micropipets or syringes, 5- $\mu$ L and 100- to 500- $\mu$ L.
12. Microscope, positive phase (dark) contrast, with green or blue filter, adjustable field iris, 8 to 10X eyepiece, and 40 to 45X phase objective (total magnification ca. 400X); numerical aperture = 0.65 to 0.75.
13. Graticule, Walton-Beckett type with 100- $\mu$ m diameter circular field (area = 0.00785 mm<sup>2</sup>) at the specimen plane (Type G-22). Available from Optometrics USA, P.O. Box 699, Ayer, MA 01432 [phone (508)-772-1700], and McCrone Accessories and Components, 850 Pasquinelli Drive, Westmont, IL 60559 [phone (312) 887-7100].  
NOTE: The graticule is custom-made for each microscope. (see APPENDIX A for the custom-ordering procedure).
14. HSE/NPL phase contrast test slide, Mark II. Available from Optometrics USA (address above).
15. Telescope, ocular phase-ring centering.
16. Stage micrometer (0.01-mm divisions).

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**SPECIAL PRECAUTIONS:** Acetone is extremely flammable. Take precautions not to ignite it. Heating of acetone in volumes greater than 1 mL must be done in a ventilated laboratory fume hood using a flameless, spark-free heat source.

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## SAMPLING:

1. Calibrate each personal sampling pump with a representative sampler in line.
2. To reduce contamination and to hold the cassette tightly together, seal the crease between the cassette base and the cowl with a shrink band or light colored adhesive tape. For personal sampling, fasten the (uncapped) open-face cassette to the worker's lapel. The open face should be oriented downward.  
NOTE: The cowl should be electrically grounded during area sampling, especially under conditions of low relative humidity. Use a hose clamp to secure one end of the wire (Equipment, Item 3) to the monitor's cowl. Connect the other end to an earth ground (i.e., cold water pipe).
3. Submit at least two field blanks (or 10% of the total samples, whichever is greater) for each set of samples. Handle field blanks in a manner representative of actual handling of associated samples in the set. Open field blank cassettes at the same time as other cassettes just prior to sampling. Store top covers and cassettes in a clean area (e.g., a closed bag or box) with the top covers from the sampling cassettes during the sampling period.
4. Sample at 0.5 L/min or greater [6]. Adjust sampling flow rate, Q (L/min), and time, t (min), to produce a fiber density, E, of 100 to 1300 fibers/mm<sup>2</sup> ( $3.85 \cdot 10^4$  to  $5 \cdot 10^5$  fibers per 25-mm filter with effective collection area  $A_c = 385$  mm<sup>2</sup>) for optimum accuracy. These variables are related

to the action level (one-half the current standard), L (fibers/cc), of the fibrous aerosol being sampled by:

$$t = \frac{A_c \cdot E}{Q \cdot L \cdot 10^3}, \text{ min.}$$

NOTE 1: The purpose of adjusting sampling times is to obtain optimum fiber loading on the filter. The collection efficiency does not appear to be a function of flow rate in the range of 0.5 to 16 L/min for asbestos fibers [7]. Relatively large diameter fibers (>3 µm) may exhibit significant aspiration loss and inlet deposition. A sampling rate of 1 to 4 L/min for 8 h is appropriate in atmospheres containing ca. 0.1 fiber/cc in the absence of significant amounts of non-asbestos dust. Dusty atmospheres require smaller sample volumes (≤400 L) to obtain countable samples. In such cases take short, consecutive samples and average the results over the total collection time. For documenting episodic exposures, use high flow rates (7 to 16 L/min) over shorter sampling times. In relatively clean atmospheres, where targeted fiber concentrations are much less than 0.1 fiber/cc, use larger sample volumes (3000 to 10000 L) to achieve quantifiable loadings. Take care, however, not to overload the filter with background dust. If ≥ 50% of the filter surface is covered with particles, the filter may be too overloaded to count and will bias the measured fiber concentration.

NOTE 2: OSHA regulations specify a minimum sampling volume of 48 L for an excursion measurement, and a maximum sampling rate of 2.5 L/min [3].

5. At the end of sampling, replace top cover and end plugs.
6. Ship samples with conductive cowl attached in a rigid container with packing material to prevent jostling or damage.

NOTE: Do not use untreated polystyrene foam in shipping container because electrostatic forces may cause fiber loss from sample filter.

#### SAMPLE PREPARATION:

NOTE 1: The object is to produce samples with a smooth (non-grainy) background in a medium with refractive index ≤1.46. This method collapses the filter for easier focusing and produces permanent (1 - 10 years) mounts which are useful for quality control and interlaboratory comparison. The aluminum "hot block" or similar flash vaporization techniques may be used outside the laboratory [2]. Other mounting techniques meeting the above criteria may also be used (e.g., the laboratory fume hood procedure for generating acetone vapor as described in Method 7400 - revision of 5/15/85, or the non-permanent field mounting technique used in P&CAM 239 [3,7,8,9]). Unless the effective filtration area is known, determine the area and record the information referenced against the sample ID number [1,9,10,11].

NOTE 2: Excessive water in the acetone may slow the clearing of the filter, causing material to be washed off the surface of the filter. Also, filters that have been exposed to high humidities prior to clearing may have a grainy background.

7. Ensure that the glass slides and cover slips are free of dust and fibers.
8. Adjust the rheostat to heat the "hot block" to ca. 70 °C [2].  
NOTE: If the "hot block" is not used in a fume hood, it must rest on a ceramic plate and be isolated from any surface susceptible to heat damage.
9. Mount a wedge cut from the sample filter on a clean glass slide.
  - a. Cut wedges of ca. 25% of the filter area with a curved-blade surgical steel knife using a rocking motion to prevent tearing. Place wedge, dust side up, on slide.  
NOTE: Static electricity will usually keep the wedge on the slide.

- b. Insert slide with wedge into the receiving slot at base of "hot block". Immediately place tip of a micropipet containing ca. 250  $\mu$ L acetone (use the minimum volume needed to consistently clear the filter sections) into the inlet port of the PTFE cap on top of the "hot block" and inject the acetone into the vaporization chamber with a slow, steady pressure on the plunger button while holding pipet firmly in place. After waiting 3 to 5 sec for the filter to clear, remove pipet and slide from their ports.  
 CAUTION: Although the volume of acetone used is small, use safety precautions. Work in a well-ventilated area (e.g., laboratory fume hood). Take care not to ignite the acetone. Continuous use of this device in an unventilated space may produce explosive acetone vapor concentrations.
- c. Using the 5- $\mu$ L micropipet, immediately place 3.0 to 3.5  $\mu$ L triacetin on the wedge. Gently lower a clean cover slip onto the wedge at a slight angle to reduce bubble formation. Avoid excess pressure and movement of the cover glass.  
 NOTE: If too many bubbles form or the amount of triacetin is insufficient, the cover slip may become detached within a few hours. If excessive triacetin remains at the edge of the filter under the cover slip, fiber migration may occur.
- d. Mark the outline of the filter segment with a glass marking pen to aid in microscopic evaluation.
- e. Glue the edges of the cover slip to the slide using lacquer or nail polish [12]. Counting may proceed immediately after clearing and mounting are completed.  
 NOTE: If clearing is slow, warm the slide on a hotplate (surface temperature 50 °C) for up to 15 min to hasten clearing. Heat carefully to prevent gas bubble formation.

#### CALIBRATION AND QUALITY CONTROL:

10. Microscope adjustments. Follow the manufacturers instructions. At least once daily use the telescope ocular (or Bertrand lens, for some microscopes) supplied by the manufacturer to ensure that the phase rings (annular diaphragm and phase-shifting elements) are concentric. With each microscope, keep a logbook in which to record the dates of microscope cleanings and major servicing.
  - a. Each time a sample is examined, do the following:
    - (1) Adjust the light source for even illumination across the field of view at the condenser iris. Use Kohler illumination, if available. With some microscopes, the illumination may have to be set up with bright field optics rather than phase contract optics.
    - (2) Focus on the particulate material to be examined.
    - (3) Make sure that the field iris is in focus, centered on the sample, and open only enough to fully illuminate the field of view.
  - b. Check the phase-shift detection limit of the microscope periodically for each analyst/microscope combination:
    - (1) Center the HSE/NPL phase-contrast test slide under the phase objective.
    - (2) Bring the blocks of grooved lines into focus in the graticule area.  
 NOTE: The slide contains seven blocks of grooves (ca. 20 grooves per block) in descending order of visibility. For asbestos counting the microscope optics must completely resolve the grooved lines in block 3 although they may appear somewhat faint, and the grooved lines in blocks 6 and 7 must be invisible when centered in the graticule area. Blocks 4 and 5 must be at least partially visible but may vary slightly in visibility between microscopes. A microscope which fails to meet these requirements has resolution either too low or too high for fiber counting.
    - (3) If image quality deteriorates, clean the microscope optics. If the problem persists, consult the microscope manufacturer.
11. Document the laboratory's precision for each counter for replicate fiber counts.
  - a. Maintain as part of the laboratory quality assurance program a set of reference slides to be used on a daily basis [13]. These slides should consist of filter preparations including a range of loadings and background dust levels from a variety of sources including both field



and reference samples (e.g., PAT, AAR, commercial samples). The Quality Assurance Officer should maintain custody of the reference slides and should supply each counter with a minimum of one reference slide per workday. Change the labels on the reference slides periodically so that the counter does not become familiar with the samples.

- b. From blind repeat counts on reference slides, estimate the laboratory intra- and intercounter precision. Obtain separate values of relative standard deviation ( $S_r$ ) for each sample matrix analyzed in each of the following ranges: 5 to 20 fibers in 100 graticule fields, >20 to 50 fibers in 100 graticule fields, and >50 to 100 fibers in 100 graticule fields. Maintain control charts for each of these data files.

NOTE: Certain sample matrices (e.g., asbestos cement) have been shown to give poor precision [9]

12. Prepare and count field blanks along with the field samples. Report counts on each field blank.  
NOTE 1: The identity of blank filters should be unknown to the counter until all counts have been completed.

NOTE 2: If a field blank yields greater than 7 fibers per 100 graticule fields, report possible contamination of the samples.

13. Perform blind recounts by the same counter on 10% of filters counted (slides relabeled by a person other than the counter). Use the following test to determine whether a pair of counts by the same counter on the same filter should be rejected because of possible bias: Discard the sample if the absolute value of the difference between the square roots of the two counts (in fiber/mm<sup>2</sup>) exceeds  $2.77 (X)S_r'$ , where  $X$  = average of the square roots of the two fiber counts (in

fiber/mm<sup>2</sup>) and  $S_r' = \frac{S_r}{2}$ , where  $S_r$  is the intracounter relative standard deviation for the

appropriate count range (in fibers) determined in step 11. For more complete discussions see reference [13].

NOTE 1: Since fiber counting is the measurement of randomly placed fibers which may be described by a Poisson distribution, a square root transformation of the fiber count data will result in approximately normally distributed data [13].

NOTE 2: If a pair of counts is rejected by this test, recount the remaining samples in the set and test the new counts against the first counts. Discard all rejected paired counts. It is not necessary to use this statistic on blank counts.

14. The analyst is a critical part of this analytical procedure. Care must be taken to provide a non-stressful and comfortable environment for fiber counting. An ergonomically designed chair should be used, with the microscope eyepiece situated at a comfortable height for viewing. External lighting should be set at a level similar to the illumination level in the microscope to reduce eye fatigue. In addition, counters should take 10-to-20 minute breaks from the microscope every one or two hours to limit fatigue [14]. During these breaks, both eye and upper back/neck exercises should be performed to relieve strain.
15. All laboratories engaged in asbestos counting should participate in a proficiency testing program such as the AIHA-NIOSH Proficiency Analytical Testing (PAT) Program for asbestos and routinely exchange field samples with other laboratories to compare performance of counters.

## MEASUREMENT:

16. Center the slide on the stage of the calibrated microscope under the objective lens. Focus the microscope on the plane of the filter.
17. Adjust the microscope (Step 10).  
NOTE: Calibration with the HSE/NPL test slide determines the minimum detectable fiber diameter (ca. 0.25  $\mu$ m) [4].
18. Counting rules: (same as P&CAM 239 rules [1,10,11]: see examples in APPENDIX B).
  - a. Count any fiber longer than 5  $\mu$ m which lies entirely within the graticule area.
    - (1) Count only fibers longer than 5  $\mu$ m. Measure length of curved fibers along the curve.
    - (2) Count only fibers with a length-to-width ratio equal to or greater than 3:1.
  - b. For fibers which cross the boundary of the graticule field:

- (1) Count as 1/2 fiber any fiber with only one end lying within the graticule area, provided that the fiber meets the criteria of rule a above.
  - (2) Do not count any fiber which crosses the graticule boundary more than once.
  - (3) Reject and do not count all other fibers.
  - c. Count bundles of fibers as one fiber unless individual fibers can be identified by observing both ends of a fiber.
  - d. Count enough graticule fields to yield 100 fibers. Count a minimum of 20 fields. Stop at 100 graticule fields regardless of count.
19. Start counting from the tip of the filter wedge and progress along a radial line to the outer edge. Shift up or down on the filter, and continue in the reverse direction. Select graticule fields randomly by looking away from the eyepiece briefly while advancing the mechanical stage. Ensure that, as a minimum, each analysis covers one radial line from the filter center to the outer edge of the filter. When an agglomerate or bubble covers ca. 1/6 or more of the graticule field, reject the graticule field and select another. Do not report rejected graticule fields in the total number counted.
- NOTE 1: When counting a graticule field, continuously scan a range of focal planes by moving the fine focus knob to detect very fine fibers which have become embedded in the filter. The small-diameter fibers will be very faint but are an important contribution to the total count. A minimum counting time of 15 seconds per field is appropriate for accurate counting.
- NOTE 2: This method does not allow for differentiation of fibers based on morphology. Although some experienced counters are capable of selectively counting only fibers which appear to be asbestiform, there is presently no accepted method for ensuring uniformity of judgment between laboratories. It is, therefore, incumbent upon all laboratories using this method to report total fiber counts. If serious contamination from non-asbestos fibers occurs in samples, other techniques such as transmission electron microscopy must be used to identify the asbestos fiber fraction present in the sample (see NIOSH Method 7402). In some cases (i.e., for fibers with diameters >1 µm), polarized light microscopy (as in NIOSH Method 7403) may be used to identify and eliminate interfering non-crystalline fibers [15].
- NOTE 3: Do not count at edges where filter was cut. Move in at least 1 mm from the edge.
- NOTE 4: Under certain conditions, electrostatic charge may affect the sampling of fibers. These electrostatic effects are most likely to occur when the relative humidity is low (below 20%), and when sampling is performed near the source of aerosol. The result is that deposition of fibers on the filter is reduced, especially near the edge of the filter. If such a pattern is noted during fiber counting, choose fields as close to the center of the filter as possible [5].
- NOTE 5: Counts are to be recorded on a data sheet that provides, as a minimum, spaces on which to record the counts for each field, filter identification number, analyst's name, date, total fibers counted, total fields counted, average count, fiber density, and commentary. Average count is calculated by dividing the total fiber count by the number of fields observed. Fiber density (fibers/mm<sup>2</sup>) is defined as the average count (fibers/field) divided by the field (graticule) area (mm<sup>2</sup>/field).

## CALCULATIONS AND REPORTING OF RESULTS

20. Calculate and report fiber density on the filter, E (fibers/mm<sup>2</sup>), by dividing the average fiber count per graticule field,  $F/n_f$ , minus the mean field blank count per graticule field,  $B/n_b$ , by the graticule field area,  $A_f$  (approx. 0.00785 mm<sup>2</sup>):

$$E = \frac{\left( \frac{F}{n_f} - \frac{B}{n_b} \right)}{A_f}, \text{ fibers/mm}^2.$$

NOTE: Fiber counts above 1300 fibers/mm<sup>2</sup> and fiber counts from samples with >50% of filter area covered with particulate should be reported as "uncountable" or "probably biased." Other fiber counts outside the 100-1300 fiber/mm<sup>2</sup> range should be reported as having "greater than optimal variability" and as being "probably biased."

21. Calculate and report the concentration, C (fibers/cc), of fibers in the air volume sampled, V (L), using the effective collection area of the filter, A<sub>c</sub> (approx. 385 mm<sup>2</sup> for a 25-mm filter):

$$C = \frac{(E)(A_c)}{V \cdot 10^3}$$

NOTE: Periodically check and adjust the value of A<sub>c</sub>, if necessary.

22. Report intralaboratory and interlaboratory relative standard deviations (from Step 11) with each set of results.

NOTE: Precision depends on the total number of fibers counted [1,16]. Relative standard deviation is documented in references [1,15-17] for fiber counts up to 100 fibers in 100 graticule fields. Comparability of interlaboratory results is discussed below. As a first approximation, use 213% above and 49% below the count as the upper and lower confidence limits for fiber counts greater than 20 (Fig. 1).

#### EVALUATION OF METHOD:

- A. This method is a revision of P&CAM 239 [10]. A summary of the revisions is as follows:

1. Sampling:

The change from a 37-mm to a 25-mm filter improves sensitivity for similar air volumes. The change in flow rates allows for 2-m<sup>3</sup> full-shift samples to be taken, providing that the filter is not overloaded with non-fibrous particulates. The collection efficiency of the sampler is not a function of flow rate in the range 0.5 to 16 L/min [10].

2. Sample Preparation Technique:

The acetone vapor-triacetin preparation technique is a faster, more permanent mounting technique than the dimethyl phthalate/diethyl oxalate method of P&CAM 239 [2,4,10]. The

	<u>Intralaboratory S<sub>r</sub></u>	<u>Interlaboratory S<sub>r</sub></u>	<u>Overall S<sub>r</sub></u>
AIA (NIOSH A Rules)*	0.12 to 0.40	0.27 to 0.85	0.46
Modified CRS (NIOSH B Rules)**	0.11 to 0.29	0.20 to 0.35	0.25

\* Under AIA rules, only fibers having a diameter less than 3 µm are counted and fibers attached to particles larger than 3 µm are not counted. NIOSH A Rules are otherwise similar to the AIA rules.

\*\* See Appendix C.

A NIOSH study conducted using field samples of asbestos gave intralaboratory S<sub>r</sub> in the range 0.17 to 0.25 and an interlaboratory S<sub>r</sub> of 0.45 [21]. This agrees well with other recent studies [9,14,16].

At this time, there is no independent means for assessing the overall accuracy of this method. One measure of reliability is to estimate how well the count for a single sample agrees with the mean count from a large number of laboratories. The following discussion indicates how this estimation can be carried out based on measurements of the interlaboratory variability, as well as showing how the results of this method relate to the theoretically attainable counting precision and to measured intra- and interlaboratory S<sub>r</sub>. (NOTE: The following discussion does not include bias estimates and should not be taken to indicate that lightly loaded samples are as accurate as properly loaded ones).

Theoretically, the process of counting randomly (Poisson) distributed fibers on a filter surface will give an S<sub>r</sub> that depends on the number, N, of fibers counted:

$$S_r = 1/(N)^{1/2} \quad (1)$$

Thus S<sub>r</sub> is 0.1 for 100 fibers and 0.32 for 10 fibers counted. The actual S<sub>r</sub> found in a number of studies is greater than these theoretical numbers [17,19,20,21].

An additional component of variability comes primarily from subjective interlaboratory differences. In a study of ten counters in a continuing sample exchange program, Ogden [15] found this subjective component of intralaboratory S<sub>r</sub> to be approximately 0.2 and estimated the overall S<sub>r</sub> by the term:

$$\frac{[N + (0.2 \cdot N)^2]^{1/2}}{N} \quad (2)$$

Ogden found that the 90% confidence interval of the individual intralaboratory counts in relation to the means were +2 S<sub>r</sub> and - 1.5 S<sub>r</sub>. In this program, one sample out of ten was a quality control sample. For laboratories not engaged in an intensive quality assurance program, the subjective component of variability can be higher.

In a study of field sample results in 46 laboratories, the Asbestos Information Association also found that the variability had both a constant component and one that depended on the fiber count [14]. These results gave a subjective interlaboratory component of S<sub>r</sub> (on the same basis as Ogden's) for field samples of ca. 0.45. A similar value was obtained for 12 laboratories analyzing a set of 24 field samples [21]. This value falls slightly above the range of S<sub>r</sub> (0.25 to 0.42 for 1984-85) found for 80 reference laboratories in the NIOSH PAT program for laboratory-generated samples [17].

A number of factors influence S<sub>r</sub> for a given laboratory, such as that laboratory's actual counting performance and the type of samples being analyzed. In the absence of other information, such as from an interlaboratory quality assurance program using field samples, the value for the subjective component of variability is chosen as 0.45. It is hoped that the laboratories will carry out the recommended interlaboratory quality assurance programs to improve their performance and thus reduce the S<sub>r</sub>.

The above relative standard deviations apply when the population mean has been determined. It is more useful, however, for laboratories to estimate the 90% confidence interval on the mean count from a single sample fiber count (Figure 1). These curves assume similar shapes of the count distribution for interlaboratory and intralaboratory results [16].

For example, if a sample yields a count of 24 fibers, Figure 1 indicates that the mean interlaboratory count will fall within the range of 227% above and 52% below that value 90% of the time. We can apply these percentages directly to the air concentrations as well. If, for instance, this sample (24 fibers counted) represented a 500-L volume, then the measured concentration is 0.02 fibers/mL (assuming 100 fields counted, 25-mm filter, 0.00785 mm<sup>2</sup> counting field area). If this same sample were counted by a group of laboratories, there is a 90% probability that the mean would fall between 0.01 and 0.08 fiber/mL. These limits should be reported in any comparison of results between laboratories.

Note that the  $S_r$  of 0.45 used to derive Figure 1 is used as an estimate for a random group of laboratories. If several laboratories belonging to a quality assurance group can show that their interlaboratory  $S_r$  is smaller, then it is more correct to use that smaller  $S_r$ . However, the estimated  $S_r$  of 0.45 is to be used in the absence of such information. Note also that it has been found that  $S_r$  can be higher for certain types of samples, such as asbestos cement [9].

Quite often the estimated airborne concentration from an asbestos analysis is used to compare to a regulatory standard. For instance, if one is trying to show compliance with an 0.5 fiber/mL standard using a single sample on which 100 fibers have been counted, then Figure 1 indicates that the 0.5 fiber/mL standard must be 213% higher than the measured air concentration. This indicates that if one measures a fiber concentration of 0.16 fiber/mL (100 fibers counted), then the mean fiber count by a group of laboratories (of which the compliance laboratory might be one) has a 95% chance of being less than 0.5 fibers/mL; i.e.,  $0.16 + 2.13 \times 0.16 = 0.5$ .

It can be seen from Figure 1 that the Poisson component of the variability is not very important unless the number of fibers counted is small. Therefore, a further approximation is to simply use +213% and -49% as the upper and lower confidence values of the mean for a 100-fiber count.

Figure 1. Interlaboratory Precision of Fiber Counts



The curves in Figures 1 are defined by the following equations:

$$\text{UCL} = \frac{2X + 2.25 + [(2.25 + 2X)^2 - 4(1 - 2.25S_r^2)X^2]^{1/2}}{2(1 - 2.25S_r^2)} \quad (3)$$

$$\text{LCL} = \frac{2X + 4 - [(4 + 2X)^2 - 4(1 - 4S_r^2)X^2]^{1/2}}{2(1 - 4S_r^2)} \quad (4)$$

where  $S_r$  = subjective interlaboratory relative standard deviation, which is close to the total interlaboratory  $S_r$  when approximately 100 fibers are counted.

$X$  = total fibers counted on sample

LCL = lower 95% confidence limit.

UCL = upper 95% confidence limit.

Note that the range between these two limits represents 90% of the total range.

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#### APPENDIX A: CALIBRATION OF THE WALTON-BECKETT GRATICULE:

Before ordering the Walton-Beckett graticule, the following calibration must be done to obtain a counting area (D) 100  $\mu\text{m}$  in diameter at the image plane. The diameter,  $d_c$  (mm), of the circular counting area and the disc diameter must be specified when ordering the graticule.

1. Insert any available graticule into the eyepiece and focus so that the graticule lines are sharp and clear.
2. Set the appropriate interpupillary distance and, if applicable, reset the binocular head adjustment so that the magnification remains constant.
3. Install the 40 to 45X phase objective.
4. Place a stage micrometer on the microscope object stage and focus the microscope on the graduated lines.
5. Measure the magnified grid length of the graticule,  $L_o$  ( $\mu\text{m}$ ), using the stage micrometer.
6. Remove the graticule from the microscope and measure its actual grid length,  $L_a$  (mm). This can best be accomplished by using a stage fitted with verniers.
7. Calculate the circle diameter,  $d_c$  (mm), for the Walton-Beckett graticule:

$$d_c = \frac{L_a}{L_o} \times D. \quad (5)$$

Example: If  $L_o = 112 \mu\text{m}$ ,  $L_a = 4.5 \text{ mm}$  and  $D = 100 \mu\text{m}$ , then  $d_c = 4.02 \text{ mm}$ .

8. Check the field diameter,  $D$  (acceptable range  $100 \mu\text{m} \pm 2 \mu\text{m}$ ) with a stage micrometer upon receipt of the graticule from the manufacturer. Determine field area (acceptable range  $0.00754 \text{ mm}^2$  to  $0.00817 \text{ mm}^2$ ).

## APPENDIX B: COMPARISON OF COUNTING RULES:

Figure 2 shows a Walton-Beckett graticule as seen through the microscope. The rules will be discussed as they apply to the labeled objects in the figure.

Figure 2. Walton-Beckett graticule with fibers.

These rules are sometimes referred to as the "A" rules.

<u>FIBER COUNT</u>		
<u>Object</u>	<u>Count</u>	<u>DISCUSSION</u>
1	1 fiber	Optically observable asbestos fibers are actually bundles of fine fibrils. If the fibrils seem to be from the same bundle the object is counted as a single fiber. Note, however, that all objects meeting length and aspect ratio criteria are counted whether or not they appear to be asbestos.
2	2 fiber	If fibers meeting the length and aspect ratio criteria (length $>5\ \mu\text{m}$ and length-to-width ratio $>3$ to 1) overlap, but do not seem to be part of the same bundle, they are counted as separate fibers.
3	1 fiber	Although the object has a relatively large diameter ( $>3\ \mu\text{m}$ ), it is counted as fiber under the rules. There is no upper limit on the fiber diameter in the counting rules. Note that fiber width is measured at the widest compact section of the object.
4	1 fiber	Although long fine fibrils may extend from the body of a fiber, these fibrils are considered part of the fiber if they seem to have originally been part of the bundle.
5	Do not count	If the object is $\leq 5\ \mu\text{m}$ long, it is not counted.
6	1 fiber	A fiber partially obscured by a particle is counted as one fiber. If the fiber ends emanating from a particle do not seem to be from the same fiber and each end meets the length and aspect ratio criteria, they are counted as separate fibers.
7	1/2 fiber	A fiber which crosses into the graticule area one time is counted as 1/2 fiber.
8	Do not count	Ignore fibers that cross the graticulate boundary more than once.
9	Do not count	Ignore fibers that lie outside the graticule boundary.

**APPENDIX C. ALTERNATE COUNTING RULES FOR NON-ASBESTOS FIBERS**

Other counting rules may be more appropriate for measurement of specific non-asbestos fiber types, such as fibrous glass. These include the "B" rules given below (from NIOSH Method 7400, Revision #2, dated 8/15/87), the World Health Organization reference method for man-made mineral fiber [24], and the NIOSH fibrous glass criteria document method [25]. The upper diameter limit in these methods prevents measurements of non-thoracic fibers. It is important to note that the aspect ratio limits included in these methods vary. NIOSH recommends the use of the 3:1 aspect ratio in counting fibers.

It is emphasized that hybridization of different sets of counting rules is not permitted. Report specifically which set of counting rules are used with the analytical results.

**"B" COUNTING RULES:**

1. Count only ends of fibers. Each fiber must be longer than 5  $\mu\text{m}$  and less than 3  $\mu\text{m}$  diameter.
2. Count only ends of fibers with a length-to-width ratio equal to or greater than 5:1.
3. Count each fiber end which falls within the graticule area as one end, provided that the fiber meets rules 1 and 2 above. Add split ends to the count as appropriate if the split fiber segment also meets the criteria of rules 1 and 2 above.
4. Count visibly free ends which meet rules 1 and 2 above when the fiber appears to be attached to another particle, regardless of the size of the other particle. Count the end of a fiber obscured by another particle if the particle covering the fiber end is less than 3  $\mu\text{m}$  in diameter.
5. Count free ends of fibers emanating from large clumps and bundles up to a maximum of 10 ends (5 fibers), provided that each segment meets rules 1 and 2 above.
6. Count enough graticule fields to yield 200 ends. Count a minimum of 20 graticule fields. Stop at 100 graticule fields, regardless of count.
7. Divide total end count by 2 to yield fiber count.

**APPENDIX D. EQUIVALENT LIMITS OF DETECTION AND QUANTITATION**

<u>fiber density on filter*</u>		<u>fiber concentration in air, f/cc</u>	
<u>fibers</u>		<u>400-L air</u>	<u>1000-L air</u>
<u>per 100 fields</u>	<u>fibers/mm<sup>2</sup></u>	<u>sample</u>	<u>sample</u>
200	255	0.25	0.10
100	127	0.125	0.05
LOQ.....80.....	102.....	0.10.....	0.04
50	64	0.0625	0.025
25	32	0.03	0.0125
20	25	0.025	0.010
10	12.7	0.0125	0.005
8	10.2	0.010	0.004
LOD.....5.5.....	7.....	0.00675.....	0.0027

\* Assumes 385 mm<sup>2</sup> effective filter collection area, and field area = 0.00785 mm<sup>2</sup>, for relatively "clean" (little particulate aside from fibers) filters.